Ultrasonic cleaner

- Thanks for purchasing this machine.
- Read all instructions before operating the device.
- Please keep the manual for reference.

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Cautions

- Ensure the power supply is in rated range before power cable is connected. Refitting is strictly prohibited! Attention that the control panel will be croded by organic solution, strong acid and strong alkali.
- Ensure the earth wiring is well connected before starting.
- Activate key of system should be on position of "ON/OFF" button.
- Do not turn on machine if the tank is empty or the transducer will be damaged.
- Please close the lid to reduce noise and pay attention to water and steam in case of burning skin while open the lid.
- Do not relocate the machine when fluid in the tank in case of overflow.
- Water-soluble liquid is suggested for bench top ultrasonic cleaner. Strong acid or flammability cleaner is strictly forbidden. If solvent type cleaner is added in tank, please stop working for a while after 30mins cycle.
- Do not use the machine in below environment.
 - The place where temperature change fiercely
 - The place where vibration or impact is strong
 - The place where water,oil or chemicals splash

- The place where humidity is too high and is easy to produce dew.
- The place where exists corrosive gas or dust
- The place where is filled with explosive and flammable gas



Do not work for long time when you use flammable liquid like alcohol! You will get better cleaning effect if cleaning solution is added in ultrasonic cleaner.

Maintenance

- The unit must be opened by authorised specialised person only for maintenance and care of it.
- Clean the contaminant in the tank frequently.

Trouble clearing

| NO | Problems | blems Possible causes Solutions | | Remarks | |
|----|-----------------------------------|--|--|------------|--|
| 1 | No ultrasonic | A.Power supply not connect | A.Check and plug power switch. | | |
| | | B.Fuse broken | B.Check the fitted power supply and change the same specification fuse. | | |
| | | C.Cable short circuit | C.Connect fitted cable or replace a new. | | |
| | | D.Transducer short circuit | D.Inquiry our after service engineer. | | |
| | | E.PCB Board broken | E.Check the broken part and replace it. | | |
| | | F.Other reasons | F.Inquiry our after service engineer. | | |
| 2 | Time control failure | A.Timer knob out of control | A.Loosen or tighten the screw. | | |
| | | B.Timer failure | B.Replace timer or digital panel. | | |
| | | | C.Inquiry our after service engineer. | | |
| 3 | No heating | A.Heater power switch linkage. | A.Check heating plug and connect well, Check outlet line with multimeler: if OK and resistance value is few hundred OHMs. | | |
| | | B.Fuse burn outl. | B.Change the same specification fuse. | Suggeation | |
| | | C.Heating pad burn out. | C.Replace the bad heating pad if open circuit. | 50-60°C | |
| | | D.Digital display board out of control | D.Check the broken part and replace it. | | |
| | | E.Other reasons | E.Inquiry our after service engineer. | | |
| | Temperature control failure | A.Thermostat loosen. | A.Fasten the thermostat header. | | |
| 4 | | B.Thermostat tube broken. | 3.Thermostat tube broken. B.Replace thermostat. | | |
| 1 | | C.Digital display of control. | C.Check the broken part and replace it. | | |
| | | | D.Inquiry our after service engineer. | | |
| 5 | Not well cleaning | A.Not Strong ultrasonic cleaning. | A.Connect ultrasonic button and adjust. | | |
| | | B.Too high too low liquid surfacel. | B. Adjust liquid into best urface. | Suggeation | |
| | | C.too high too low temperature. | | | |
| | | D.Not suitable cleaning liquid. | D.Stop and switch off power supply, replace suitable liquid after the previous liquid cool down. | 50-60°C | |
| | | E.Other reasons | E.Inquiry our after service engineer. | | |
| 6 | Electric leakage | C.Customer side not rounded. | C.Make sure the wire. | | |
| | | D.Machine not grounded. | D.Check if machine earth loosen. | | |
| 7 | Other problems | | | | |

Ultrasonic application description

- The standard ultrasonic cleaners adopt high quality stainless steel plate with strong corrosion resistance and long lifespan, transducers with advanced connection sticking technology, high electroacoustic conversion efficiency and strong ultrasonic output, also equipped with automatic constant temperature heating device. Temperature range: 20-80°C.
- Suit for varies industries and objects cleaning, such as precision electronic parts, eyeglasses & clock parts, optical glass parts, hardware, jewelry, semiconductor silicon wafer, printer inkjet, medical instruments and electroplate parts etc.

| Industry | The cleaning products and materials | Clear dirt | | |
|--------------------------------------|--|--|--|--|
| Semi-conductor | Integrated circuit, power tube ,silicon wafer, diode, lead frame, capillary, tray, etc. | Hards, etching oil, polishing wax, dust particles, etc, | | |
| Electrical& electronic machine | Tube parts, cathode ray tube, printed circuit board, quartzparts, electronic components, telephone switching equipment, speaker components, power meter, LCD glass, core iron parts, computer floppy disk, video parts, head, photo die mask, etc. | Finger print, powder, cutting oil, stamping oil, iron filings, polish-ing materials, walnut powder, polishing wax, resin, dust, etc. | | |
| Precision machine | Bearing, sewing machine parts, typewriter, textile ,machine, optical mechanical device, gas valve, watches cameras, metal filter. | Machine cutting oil, iron filings, olishing powder, finger print, oil, grease, dirt, etc | | |
| Optical device | Glasses, lens, prism, optical lens, filter lens, glass device, film, optical fiber, etc. | Plastic resin, paraffin, finger printing, etc. | | |
| Hardware& machinery parts | Bearing, gear, ball, metal shaft parts, tools, adjustable valve and cylinder parts, burner, compressors, hydraulic press, gun and ultracentrifuge, city water faucet, etc | | | |
| Medical instrument | Medical instrument, denture, etc. | Iron filings. Polishing powder, oil, stamping oil, dirt, etc. | | |
| Electroplate | Galvanized parts, mold, stamping parts, etc. | Polishing scrap iron, oil, black iron shell, rust, oxidation shell, scrap iron, polishing powder, stamping oil, dirt, etc. | | |
| Car parts | Piston ring, carburetor, flow meter housing, compressor shell, electrical components, etc. | | | |
| Chemical fiber | Chemical or artificial fiber nozzle filter protector chemical fiber texture, etc. | Chemical colloid, glue, and other solid material. dust. Etc. | | |

COMMERCIAL ULTRASONIC CLEANER

B Series Product introduction





- 3 Stainless steel body 5 Stainless steel basket

2 Tank 4 Plug

Product specification

| Model | Capacity (L) | Frequency (KHz) | Ultrasonic Power (W) | Heating Power (W) | Tank Size (LxWxH mm) | Unit Size (LxWxH mm) | Temp. | Timer (Min) |
|--------|--------------|--------------------|----------------------------|-------------------------|-------------------------|-------------------------|-------|----------------|
| GB0101 | 1.3 | 40 | 60 | | 150x135x65 | 175x165x160 | | 0-30 |
| GB0201 | 1.3 | 40 | 120 | | 150x135x65 | 175x165x190 | | 0-30 |
| GB0102 | 2.0 | 40 | 60 | | 150x135x100 | 175x165x190 | | 0-30 |
| GB0202 | 2.0 | 40 | 120 | | 150x135x100 | 175x165x225 | | 0-30 |
| GB0203 | 3.2 | 40 | 120 | | 240x135x100 | 265x165x225 | | 0-30 |
| GB0303 | 3.2 | 40 | 180 | | 240x135x100 | 265x165x225 | | 0-30 |
| GB0304 | 4.5 | 40 | 180 | | 300x150x100 | 325x175x230 | | 0-30 |
| GB0306 | 6.5 | 40 | 180 | | 300x150x150 | 325x175x270 | | 0-30 |
| GB0410 | 10 | 40 | 240 | | 300x240x150 | 325x265x275 | | 0-30 |
| GB0610 | 10 | 40 | 360 | | 300x240x150 | 325x265x275 | | 0-30 |
| GB0615 | 15 | 40 | 360 | | 330x300x150 | 355x325x275 | | 0-30 |
| GB0815 | 15 | 40 | 480 | | 330x300x150 | 355x325x275 | | 0-30 |
| GB0915 | 15 | 40 | 540 | | 330x300x150 | 355x325x275 | | 0-30 |
| GB0822 | 22 | 40 | 480 | | 500x300x150 | 530x330x280 | | 0-30 |
| GB1022 | 22 | 40 | 600 | | 500x300x150 | 530x330x280 | | 0-30 |
| GB1222 | 22 | 40 | 720 | | 500x300x150 | 530x330x280 | | 0-30 |
| GB1422 | 22 | 40 | 840 | | 500x300x150 | 530x330x280 | | 0-30 |
| GB1522 | 22 | 40 | 900 | | 500x300x150 | 530x330x280 | | 0-30 |
| GB1030 | 30 | 40 | 600 | | 500x300x200 | 530x330x330 | | 0-30 |
| GB1230 | 30 | 40 | 720 | | 500x300x200 | 530x330x330 | | 0-30 |
| GB1430 | 30 | 40 | 840 | | 500x300x200 | 530x330x330 | | 0-30 |
| GB1530 | 30 | 40 | 900 | | 500x300x200 | 530x330x330 | | 0-30 |

B Series Mechanical model (Whithout heater) operation steps



Check the machine

Plug the machine to be sure the machine will be in a state of electricity after start the power switch on the back.



Uncover the lip and fill the tank with tap water.

No water operation will damage the machine, please put the cleaning objects in the water. Fully immerse the part to be cleaned in the water, but do not over the MAX line.



Time setting

Clockwise rotate the time switch to chose the time you required between 0-30min.When the indicator light is on and make "ZIZI" sound, it shows ultrasonic works well.

Please take attention that anticlockwise rotate is forbidden.



Finish work

Please do unplug the machine first after working, and then clean the tank. Be sure no liquid is in the tank if need long-term storage.